

## Warnings

- Be sure to use cordless tools when near to or in water.
- Assembly is heavy. Be sure to use proper lifting technique.
- Be sure to tighten each screw and the brackets properly.
- The section closest to the shore must either sit on foot pads or be augured in. Do not operate otherwise.
- Be sure to use one Roll-in-Dock kit for each dock section.

## Assembling Instructions

1. Work on a flat surface.
  2. Remove augers/foot pads from pipes.
  3. Adjust your pipe legs that there is a distance of 12" between the underside of the decking and the water surface.
  4. Slide the brackets (B) up the legs, one each (Picture 1).
  5. Slide in the superior pipe (C) through both brackets (B) (Picture 2).
  6. Pull up superior pipe (C) that the legs stick out 1" through the brackets (B) (Picture 2).
  7. Tighten the brackets (B) on both legs (Picture 3).
  8. Slide one wheel (A) each side on the superior pipe (C) (Picture 4).
  9. Attach the wheels by inserting one bolt (I) with nut (K) each (Picture 5).
  10. Attach support brace (D) with clamp (H) to leg and tighten the clamp (H) (Picture 6).
  11. Mark with scribe or pencil at dock where you want to attach the support brace (D).
  12. Drill a 1/2" hole at your mark (Picture 7).
  13. To attach support brace (D), first put an aluminum spacer (G) between the brace (D) and the dock (Picture 8).
  14. Then insert bolt (E) and tighten it to lock nut (F) (Picture 8/9).
  15. Repeat steps 10 to 14 for the second brace.
- Repeat these instructions for each dock section.*
16. Move your dock section to its intended spot and level it out by using your winch leveling system.

## Parts

- |          |                                   |     |
|----------|-----------------------------------|-----|
| <b>A</b> | Roll-in-Dock Wheel                | (2) |
| <b>B</b> | Roll-in-Dock Pipe Bracket         | (2) |
| <b>C</b> | Superior Pipe                     | (1) |
| <b>D</b> | Roll-in-Dock Support Brace        | (2) |
| <b>E</b> | Stainless 1/2" - 13 x 2" Hex Bolt | (2) |
| <b>F</b> | Stainless 1/2" Nut                | (2) |
| <b>G</b> | Support Brace Spacer 5/8"         | (2) |
| <b>H</b> | Clamp 1-1/4"                      | (2) |
|          | or Clamp 1-1/2"                   | (2) |
| <b>I</b> | Stainless 1/4" - 20 x 2" Hex Bolt | (2) |
| <b>K</b> | Stainless Nut 1/4" - 20           | (2) |

### Recommended Tools and Hardware:

1. Pencil or Scribe
2. Box Wrench 3/4" and 7/16"
3. Screw Driver
4. Tape Measure

